

# Baling Press



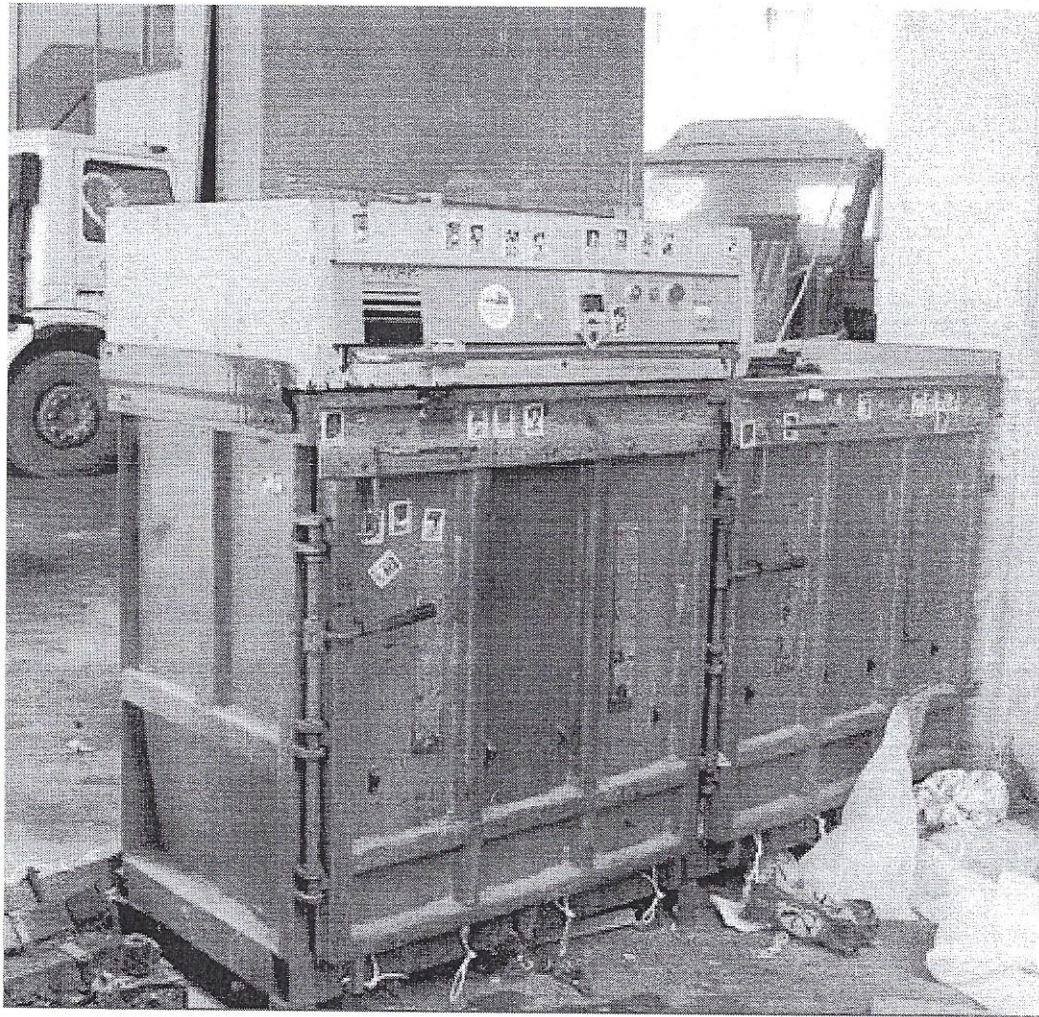


① M6TE2093002R

① Balev 8070

① E2093000R

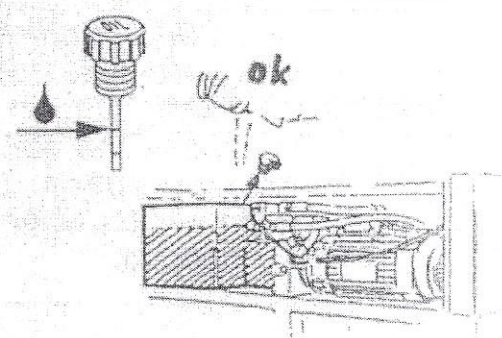
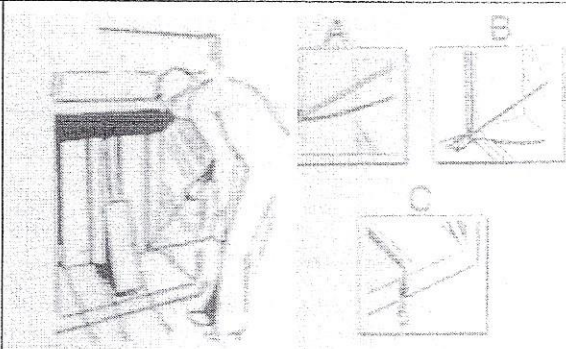
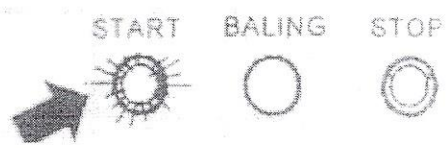
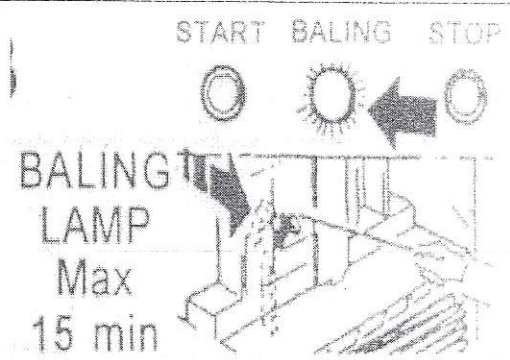
## Baling Press

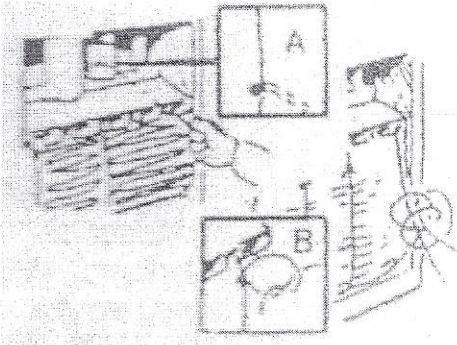
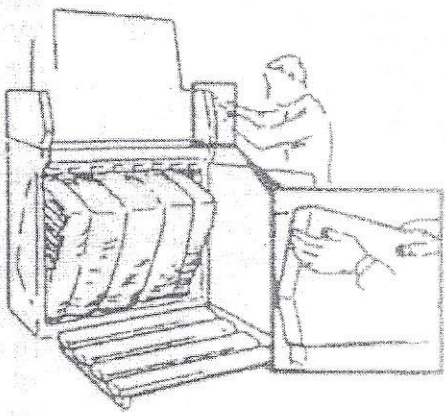
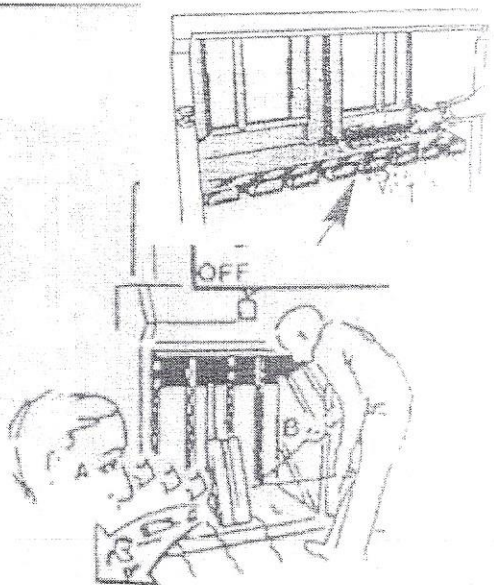


→ To be checked

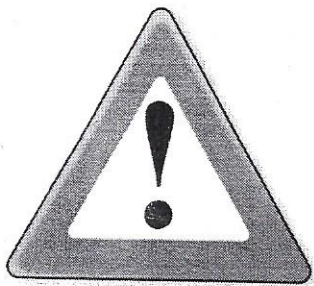


# Operating instruction

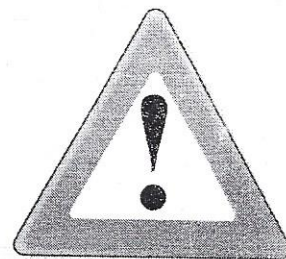
Tasks in order	Description	Picture
<b>Check the Oil</b>	Check the height of the oil in the reservoir beside the engine, with the indicator on the plug. The level has to be just under the maximum grading. If not, put oil in the reservoir to the good level.	
<b>Place baling cord</b>	Place baling cord by using special tool. Close the door.	
<b>Load wastes</b>	Put waste into chamber and press the start button	
<b>Full bale</b>	<p><b><u>Automatic stop at full bale:</u></b> The Machine will stop automatically when full and yellow lamp comes on. Open the door make sure that the ejector arm is in correct position (forward). BALING MUST BE DONE WITHIN 15 minutes</p> <p><b><u>Manuel stop at full Bale:</u></b> By pushing in and turning the yellow lamp switch the machine will stop under full pressure and baling can be done by opening the door.</p>	

<p><b>Finish baling</b></p>	<p>Use special tool for baling cord and pull it through the press plate, tie and cut of the cord.</p>	
<p><b>Take off the Bale</b></p>	<p>Stand behind the door and press the two buttons.</p>	
<p><b>Check and clean</b></p>	<p>Make sure that the ejection plate is free from waste, Sweep the inside of the machine. Clean the buttons with a sponge and water. Place the baling cord in position and close the door. Press the start button. Turn of the main switch when the baler is not used.</p>	





## HEALTH & SAFETY



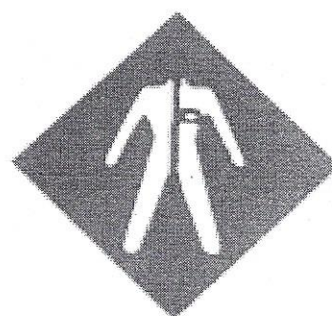
### HAVE TO BE WORN TO USE THIS MACHINE :



Safety footwear



Gloves



Protective  
clothing

Carry out the maintenance as mentioned in the manual's instructions.

### In case of accident or of a discovery of someone in difficulty:

- Contact Green Skip : **21422009** (from inside of the company : 111)
- In case of absence: 21422010/21422017

- 1) Call the emergency general number typing the number



**112** or for the ambulance 196.

- 2) Give the address of the place: **GREEN SKIP GROUP SERVICES LTD, Ta' I imriekeb, Ramla road, Maghtab-Naxxar, NXR 6540, MALTA**, explaining the entrance and the floor of the building where the people to save are.
- 3) Go to welcome the emergency services at the address you told them.

## **SAFETY INSTRUCTIONS :**

- This machine is designed for **ONE MAN OPERATION**. ONLY THE OPERATOR IS ALLOWED IN THE WORKING AREA. Only trained operators are allowed to use the machine. Materials **easily to set on fire** or of an explosive nature, such as cans with residual low flash point liquids, or anything which could cause damage or explosion must not be compacted in the ORWAK 8020 baler.
- The machine must not be used if the safety functions have been interfered with such as the opening of the head covers or limit switches.
- If the machine needs to be moved, the press plate must be lowered fully before moving.
- When cleaning or when service etc. is done, on the outer as well as the inner parts of the machine, then the chamber must be emptied and the power supply must be shut off.

## **SAFETY FEATURES :**

The machine is equipped with the following safety features :

**The main switch** can be secured with a pad lock to prevent unauthorized use or when servicing the machine.

**The Emergency Stop Switch** breaks the electrical circuit immediately it is used. When the switch is reset the machine will not restart. The start button has to be pressed again. The press plate always returns upwards to a safe position.

**Target, mechanical and electrical limit switches** prevent the machine being used with the doors open or when the press head is moved between chambers.

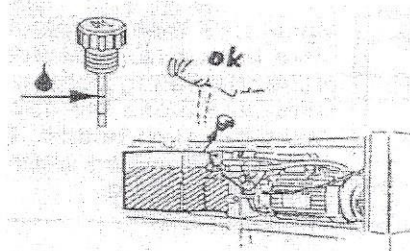
**Front and rear covers** protects the operator from moving parts of the machine.

**The electrical circuits** of the machine are protected by a circuit breaker which also serves to protect the motor.

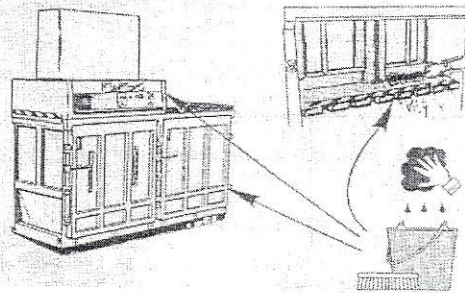
# MAINTENANCE :

Use oil type SAE 10/ Hydraulic oil VG 46

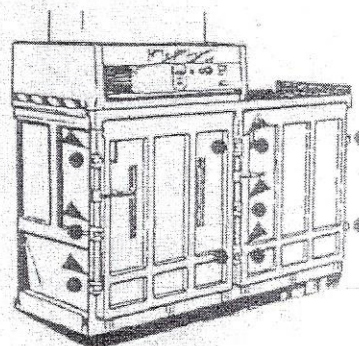
- 1) Before switching on the baling press: Check the height of the oil in the reservoir beside the engine, with the indicator on the plug. The level has to be just under the maximum grading. If not, put oil in the reservoir to the good level.



- 2) After using the machine: Sweep the inside of the machine. Clean the buttons with a sponge and water.



- 3) Once every month: Put oil in the hinge of the doors of the machine.

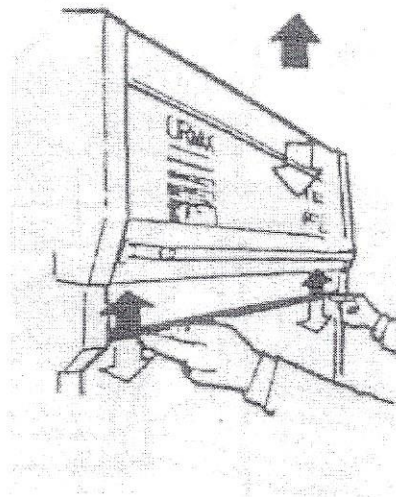




- 4) Once every Month: Safety check: When you have removed the bale from the machine close the door. Start the machine. When the pressure plate goes down, open the door to the chamber.

The machine should stop and the pressure plate can only go upwards when pressing the bale buttons on the side of the machine. CONTACT AUTHORIZED SERVICE PERSONAL IF THE SAFETY SWITCHES DOES NOT WORK.

When the pressure plate is going upwards activate the safety bar (see picture). When the bar is activated the machine stops. IF THE MACHINE DOES NOT STOP WHEN THE SAFETY BAR IS ACTIVATED CONTACT AUTHORIZED SERVICE PERSONAL.





**Schedule of Maintenance:**

Note down every time you use the machine and what kind of maintenance was carried out as mentioned in the manual's instructions.

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